9.3.1 TECHNICAL DATA

MAX OPERATING PRESSURE (PS): 420 bar

PRESSURE TEST (PT): 1.43 x PS

NOMINAL PASSAGE DIAMETER: 10mm, 20mm, 25mm, 32mm

WORKING TEMPERATURE: -40 ÷ +150

FLUID VISCOSITY RANGE: 10 ÷ 400 cSt

RECOMMENDED VISCOSITY: 36 cSt

FLUID CONTAMINATION DEGREE: class 21/19/16 according to ISO 4406/99

SHUT-OFF VALVE: ball type

SAFETY VALVE: with DBDS 10 cartridge

DISCHARGE VALVE: manual and electric

MOUNTING POSITION: every position

BODY MATERIAL: - phosphated or galvanized carbon steel

in compliance with Directive 2002/95/EC (RoHS) to re-

sist to corrosion.
- nickel coating 25 - 40 µ

- stainless steel AISI 430 (only for BS25)

VALVES MATERIAL: - phosphated or galvanized carbon steel in com-

pliance with Directive 2002/95/EC (RoHS) to resist to corrosion

- stainless steel

SEALS MATERIAL:

- **P** = Nitrile rubber (NBR)

- **F** = Low temp. nitrile rubber

- **K** = Hydrogenated nitrile (HNBR)

- **E** = Ethylene-propylene (EPDM)

- **V** = Fluorocarbon (FKM)

See Table 9.3B and/or section 1.5

ACCUMULATOR SIDE CONNECTION:

- 3/4" BSP with O-Ring for chamfer

- 1"1/4 BSP with O-Ring for chamfer

- 2" BSP with O-Ring for chamfer

FLUID PORT CONNECTION: see Chapter 9.3.8

FLOW RATE: see Chapter 9.3.10

POWER SUPPLY: 24 VDC, 105 VDC, 110 VDC, 220 VDC, P=26W, 100%ED, IP65 in compliance with DIN 40050, connector in compliance with DIN 43650 type A 2 poles + earthling with AC voltage; the internal

connector has a bridge rectifier **WEIGHT:** see Chapter 9.3.8



9.3a

9.3.2 HYDRAULIC SYMBOL

See section 9.3.8

9.3.3 DESCRIPTION

The EPE range of safety blocks BS is available in sizes NG10, NG20, NG25 and NG32. The safety blocks BS combine all the features to protect, isolate and discharge a hydraulic accumulator. The shut-off valve rotates of 90 degrees to instantly isolate the accumulator from the hydraulic system in emergency conditions or for maintenance. Once isolated, the accumulator can be discharged into a tank through a discharging valve with manual or electric controls. In version BS10 and BS20 when switching over the ball valve, the pump flow rate is stopped and simultaneously the accumulator discharged to the tank. During switching all three ports (P, A and T) are momentarily interconnected (negative switching overlap). Ball valves are not designed to be used as flow control valves; therefore they should always be either fully open or fully closed, to avoid damaging the sealing cups. The system security is ensured by a pressure PED an anti-tempering pressure valve certified CE/PED. The safety blocks BS allow easy and secure connection of an accumulator to a hydraulic system. Suitable for use with all types of bladder, piston and diaphragm accumulators, the compact and multifunction design allows saving space and reducing the wiring. By reducing the times required by the procedures of installation and maintenance, the security blocks BS help maximizing the productivity and profitability, minimizing the downtime of the system. For easy installation, we offer a full range of adapters, suitable for all standard fittings of any size and type. For diagnostic purposes and for continuous monitoring of pressure, all the security blocks BS are provided with a manometer connection of 1/4"BSP. The European Directive on pressure equipment 2014/68/EU states that all accumulators must be provided with a safety device that intercepts, limit and discharge the pressure as well as allows carrying out the measurements. BS range satisfies all these requirements with a single and compact device. The safety block should always be mounted as close as possible to the accumulator.



9.3.4 PRESSURE RELIEF VALVE

The function of the pressure relief valve is to protect the accumulator during its operation. If the pressure exceeds the valve setting, this opens and discharges the fluid into the tank and allows the pressure in the system returning to a safe level. Thanks to its cartridge design, the pressure relief valve can be recalibrated to another pressure setting. Thischange requires a new approval according to PED 2014/68/EU. The vessels discharge pressure expressed in bar, is stamped on the nameplate. The pressure relief valve is controlled and carefully sealed after approval in accordance with the rules of pressurized vessels. On their body there are stamped the CE mark, the certification ID and the serial number. All valves are supplied with a certificate attesting the calibration pressure. The documents provided with the pressure relief valve must be kept as they may be necessary in the event of repetition of the tests. **Manual and electric discharge valve**

The discharge valve allows the discharge of the accumulator fluid in the

tank. All models of the safety block BS have a manually operated valve. In addition to the manual valve on request, could be installed a discharging electrically-controlled valve.

9.3.5 SAFETY BLOCK ADVANTAGES

- dirt tolerant
- light weight
- compact
- simple construction
- quick response
- works well on water, low lubricity fluids
- quick, easy installation
- low cost

9.3.6 SEALS-TEMPERATURE-LIQUID COMPATIBILITY

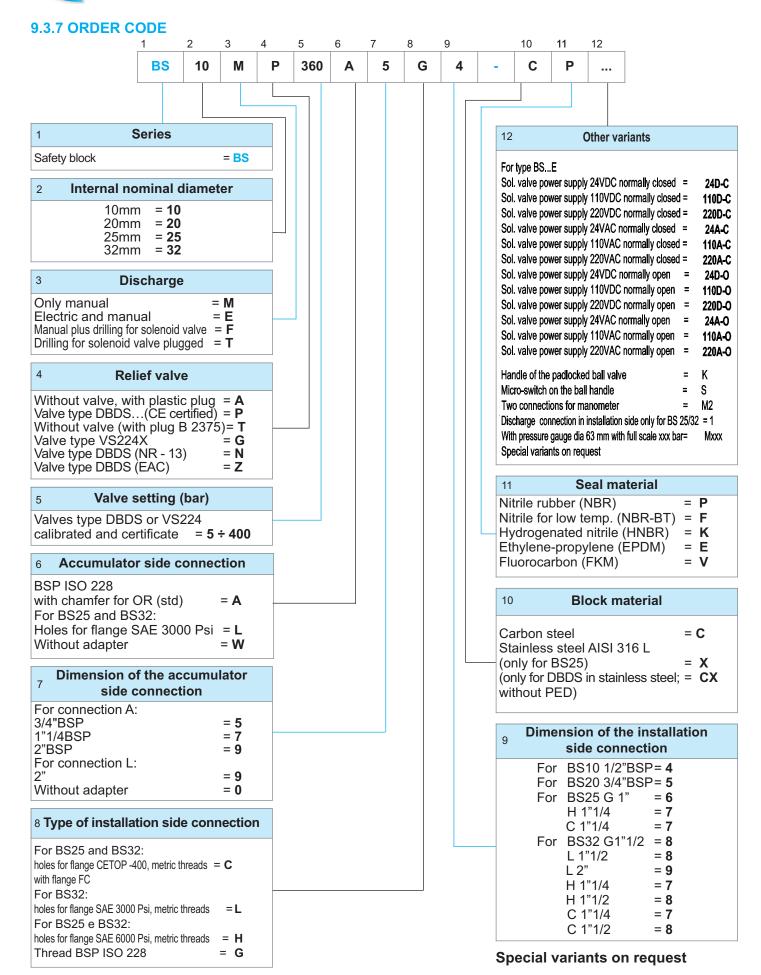
When selecting the additional seal variant, pay attention to the following non-binding notes with regard to hydraulic fluid, seals material and the permissive temperature range. (see Section 1.5)

Code letter	Polymer	ISO	Temperature range (°C)	Some of the liquids compatible with the polymer
P	Standard nitrile (Perburan)	NBR	-20 ÷ +80	Aliphatic hydrocarbons (propane, butane, gasoline, oils, mineral greases, diesel fuel, fuel oil, kerosene), mineral greases and oils, HFA - HFB - HFC fluids, many dilute acids, alkalis, saline solutions, water, water glycol
F	Low temperature nitrile	NBR	-40 ÷ +70	The same as with standard nitrile + a number of different types of Freon. (This contains less acrylonitrile than the standard and is therefore more suitable for low temperatures, but its chemical resistance is slightly lower).
K	Hydrogenated nitrile	HNBR	-30 ÷ +130	The same as with standard nitrile but with excellent performance at high and low temperatures.
E	Ethylene-Propylene	EPDM	-30 ÷ +100	Hot water up to 100°C, glycol-based brake fluids, many organic and inorganic acids, detergents, solutions of sodium and potassium, phosphate ester-based hydraulic fluids, (HFD-R), silicone oils and greases, many polar solvents (alcohol, ketones, esters), Skydrol LD4 and 500B-4, resistance to ozone, aging and weathering.
V	Fluorocarbon	FKM	-10 ÷ +150	Mineral oils and greases, non-flammable fluids of HFD group, silicone oils and greases, animal and vegetable oils and greases, aliphatic hydrocarbons (gasoline, butane, propane, natural gas), aromatics hydrocarbons (benzene, toluene), chlorinated hydrocarbons (Tetrachloroethylene, carbon tetrachloride), fuel (regular, super and containing methanol), excellent resistance to ozone, weathering and aging.

9.3b

For other hydraulic fluid and/or temperatures, please consult us.

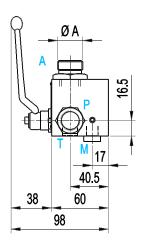


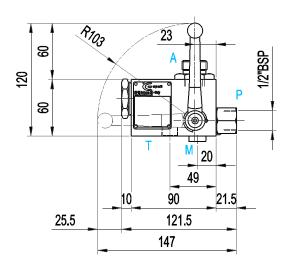


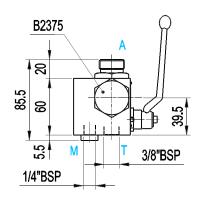


9.3.8 DIMENSIONS

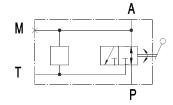
BS10MT..A..G.. - ...





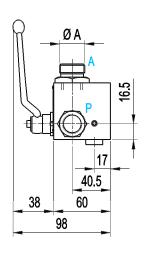


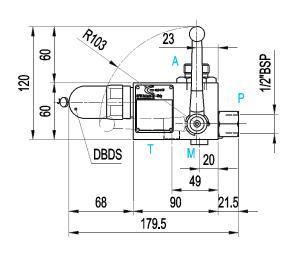
Order code	ØA	Weight
BS10MTA5	3/4" BSP	2.7
BS10MTA7	1" 1/4 BSP	2.9
BS10MTA9	2" BSP	3

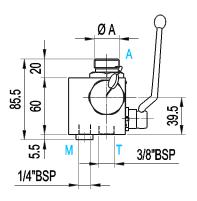


9.3ca

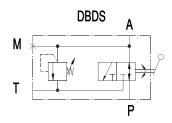
BS10MP..A..G.. - ...







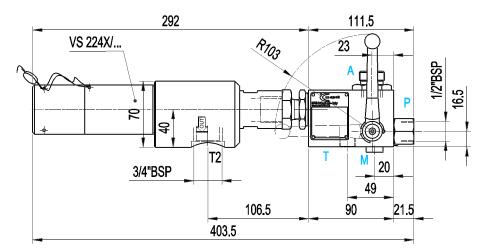
Order code	ØA	Weight
BS10MPA5	3/4" BSP	3.2
BS10MPA7	1" 1/4 BSP	3.4
BS10MPA9	2" BSP	3.5

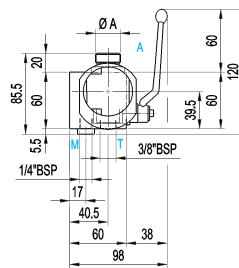


9.3cb

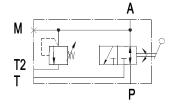


BS10MG..A..G.. - ...



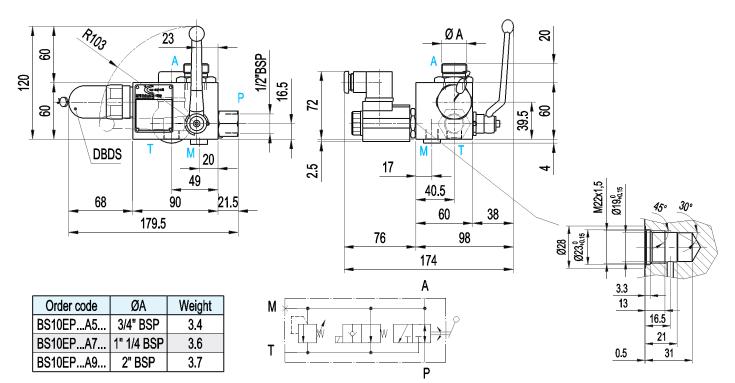


Order code	ØA	Weight
BS10MGA5	3/4" BSP	4.9
BS10MGA7	1" 1/4 BSP	5.1
BS10MGA9	2" BSP	5.2



9.3cc

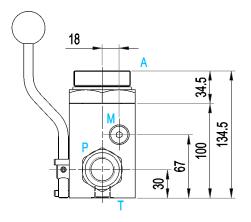
BS10EP..A..G.. - ...



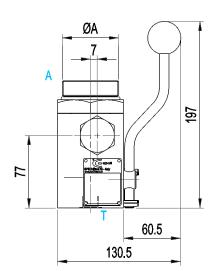
9.3cd



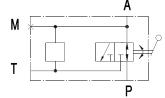
BS20MT..A..G.. - ...



P0075	A	27.5 - 27.5
B2375		M
3/8"BSP	'	BSF
	30.5	3/4"BSP
10	100	16.5
21	-	
	A	

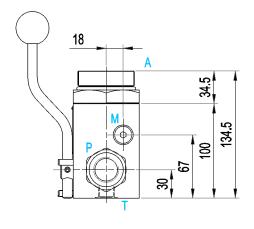


Order code	ØA	Weight
BS20MTA7	1" 1/4 BSP	5.6
BS20MTA9	2" BSP	6.1

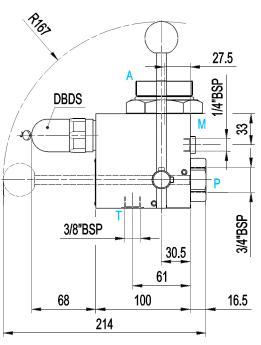


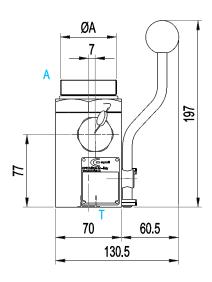
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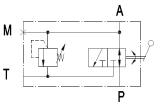
BS20MP..A..G.. - ...



Order code	ØA	Weight
BS20MPA7	1" 1/4 BSP	6.1
BS20MPA9	2" BSP	6.7

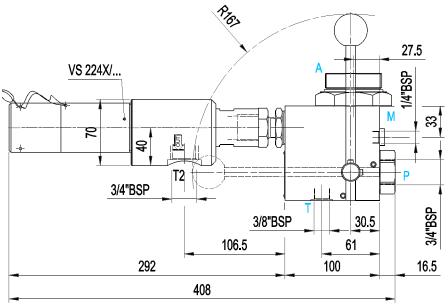


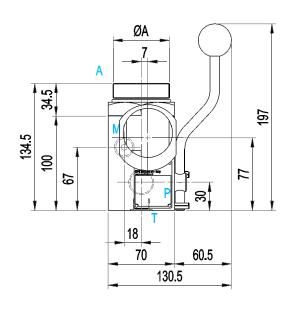




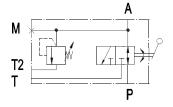






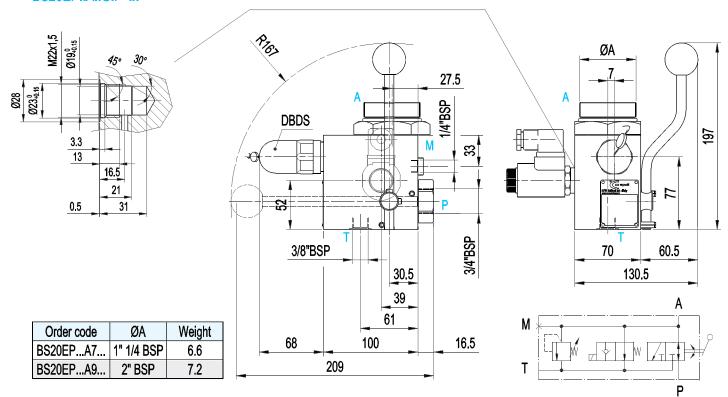


Order code	ØA	Weight
BS20MGA7	1" 1/4 BSP	7.8
BS20MGA9	2" BSP	8.3



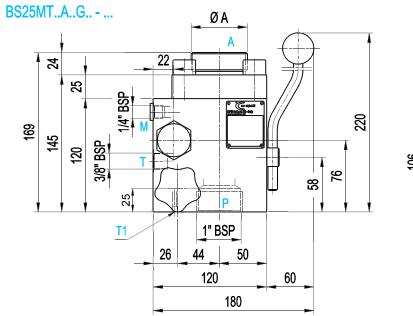
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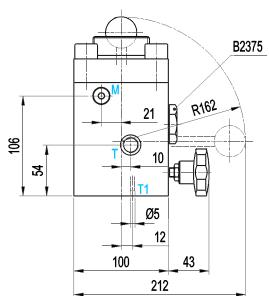
BS20EP..A..G.. - ...



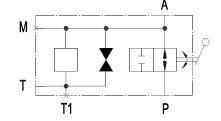
9.3ch





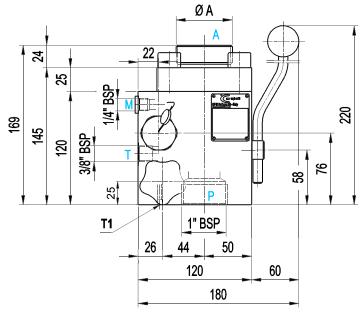


Order code	ØA	Weight
BS25MTA7	1" 1/4 BSP	12.4
BS25MTA9	2" BSP	12.5



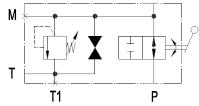
9.3ci





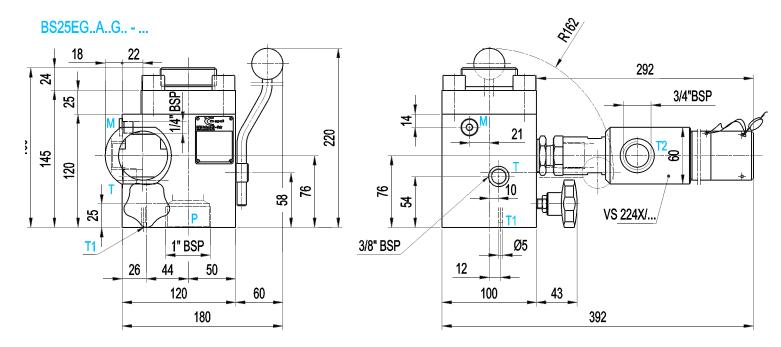
106	21 T 10	DBDS
	12 05	68
	168	
A	212	-
1 1		

Order code	ØA	Weight
BS25MPA7	1" 1/4 BSP	12.7
BS25MPA9	2" BSP	12.9

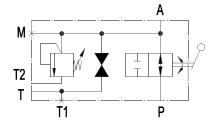


9.3cj



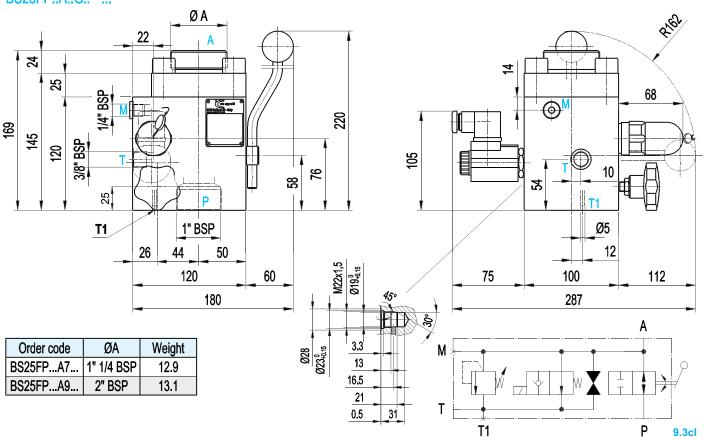


Order code	ØA	Weight
BS25EGA7	1" 1/4 BSP	14.5
BS25EGA9	2" BSP	14.6

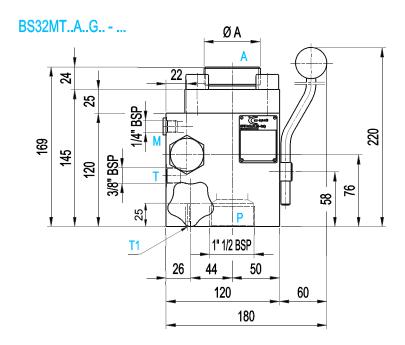


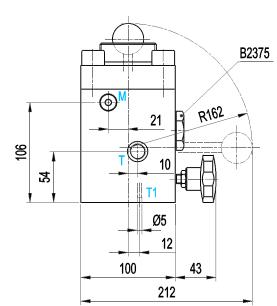
9.3ck



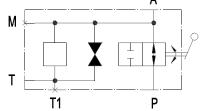






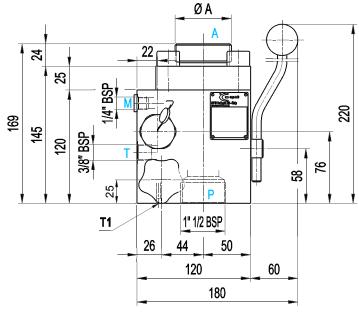


Order code	ØA	Weight
BS32MTA7	1" 1/4 BSP	12.4
BS32MTA9	2" BSP	12.5



9.3cm





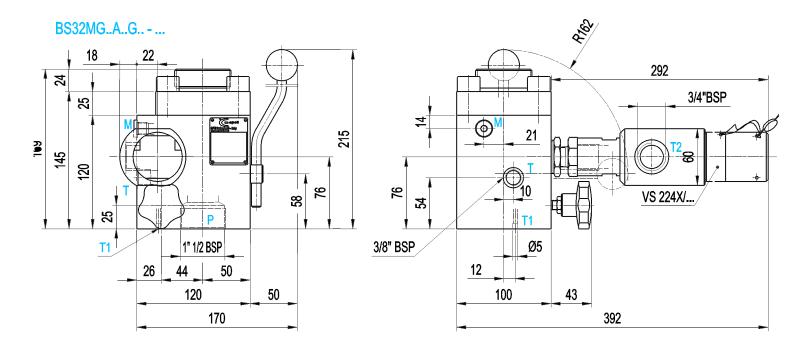
106	21 T 10	DBDS
	12 05	68
	168	
A	212	

Order code	ØA	Weight	
BS32MPA7	1" 1/4 BSP	12.7	
BS32MPA9	2" BSP	12.9	

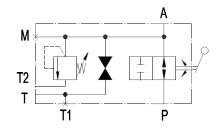
M T	X III
	Р

9.3cn



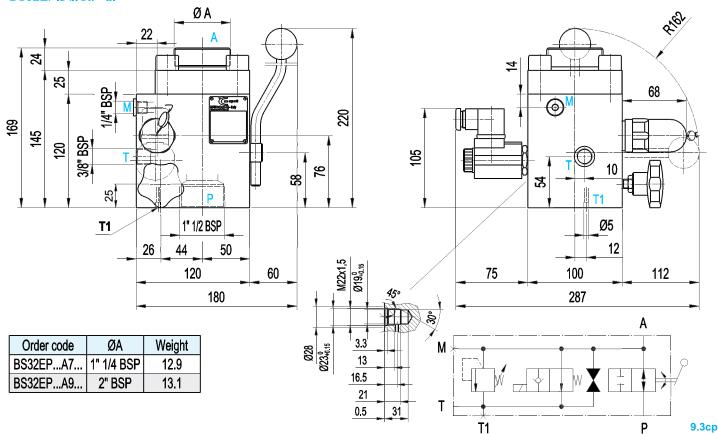


Order code	ØA	Weight		
BS32MGA7	1" 1/4 BSP	14.5		
BS32MGA9	2" BSP	14.6		

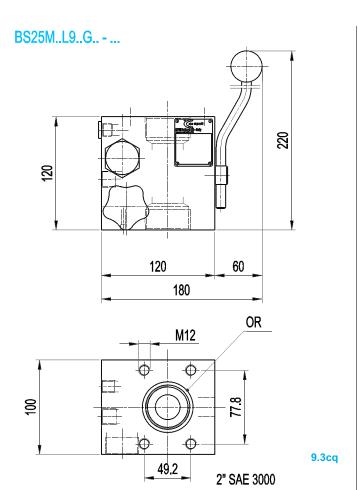


9.3co









BS32M.L9..G.. - ...

120 60
180

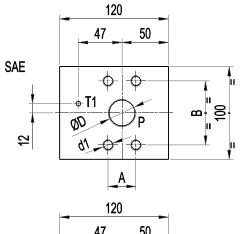
OR

M12

49.2
2" SAE 3000

Other dimensions see previus pages

Other dimensions see previus pages



	A	
	120	I
	47 50	
CETOP 22	#T1 P	- 2 100 - 100 - 100
	С	

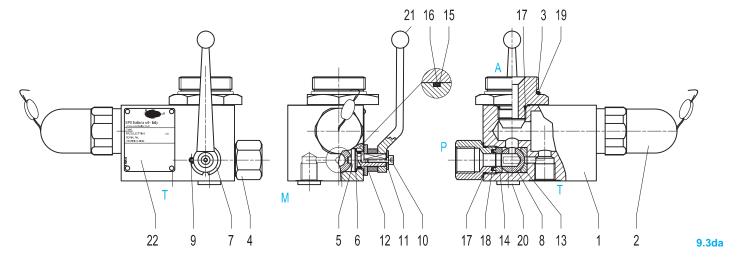
_	On request								
Type.	For SAE Flanges			For CETOP Flanges					
	A B d1 Thread deep			С	d2	Thread deep			
BS25	1" 1/4 SAE 6000	31,6	31,6 66,7 M14 24 CETOP 1" 1/4-400		CETOP 1" 1/4-400	51,6	M12	20	
	1" 1/4 SAE 6000 31,6 66,7 M14 24 CETOP 1" 1/4	CETOP 1" 1/4-400	51.6	M12	20				
BS32	1" 1/2 SAE 6000	36,7	79,4	M16	24		0.,0		
D332	1" 1/2 SAE 3000	35,7	70	M12	20		60.1	M14	24
	2" SAE 3000 42,9 77,8 M12 2	20	CETOP 1" 1/2-400	00,1	IVI 14	 			

9.3ct

9.3cs



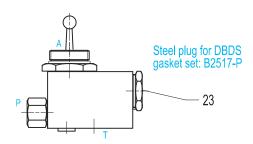
9.3.9.1 BS10 SPARE PARTS CODES



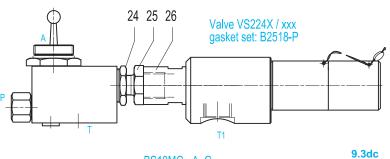
BS10MP ..A..G.. - ...

			T
Item	Description	Q.ty	Order code
1	Body block BS10	1	Not supplied as spare part
2	Safety valve DBD10 k 1	1	DBD 10 k 1
3	Niple side accumulator	1	3/4" B10450 - ** 1" 1/4 B10451 - ** 2" B10452 - **
4	Niple installation side	1	B11855 - **
5	Pin ball	1	B11856 - **
6	Gasket	1	B11857 - *
7	Washers stop end	1	B11858 - C
8	Ball DN10	1	0052S906831RN
9	Spring pins 4x8 UNI 6873	1	0023E4x8C
10	Hex. socket head cap screws M4x10 UNI5931	1	0022VTCEIM4x10CZ
11	Large whaser Ø4x12x1 UNI 6593	1	0021RL4x12x1CZ
12	Whaser Ø10 UNI 6592	1	0021RP10CZ
13	Seal for ball Ø10	1	0013G914497RN
14	Seal for ball Ø10	1	0013G913112RN
15	Antiextrusion ring Parbak	1	0011P8013 - *
16	"O" ring	1	0010R2043 - *
17	"O" ring	2	0010M20x1.5 - *
18	"O" ring	1	0010M12x2 - *
19	"O" ring	1	3/4" 0010R2093 - * 1" 1/4 0010R3218 - * 2" 0010R3150 - *
20	Plug with rubber seals 1/4" BSP	1	0031TG2
21	Handle for BS10	1	0054L8KT8MM-RN
22	Description plate	1	B11024 - 6 - A
23	Steel plug for DBDS	1	B2375 - **/*
24	Adapter	1	B10456-C
25	Nipple	1	B11638-C
26	Valve VS 224 X	1	VS224X / xxx
27	Complete solenoid valve	1	Normally open B2372-xxx-O Normally closed B2395-xxx-C
28	Coil + connector	1	B2370-xxx
S	tandard nipple ass. (parts 3-17-19)	1	3/4" N-M22/1.5A5 - ** - * 1" 1/4 N-M22/1.5A7 - ** - * 2" N-M22/1.5A9 - ** - *
	Safety block gasket sets	1	B 2140-*
	Ball sets	1	B 2132-*

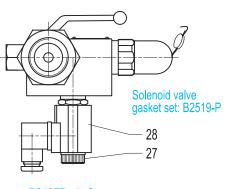
^{*} Gasket material ** Component material



BS10MT ..A..G.. - ...



BS10MG ..A..G.. - ...



BS10EP ..A..G.. - ...

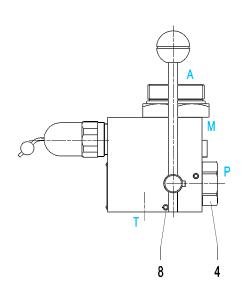
9.3db

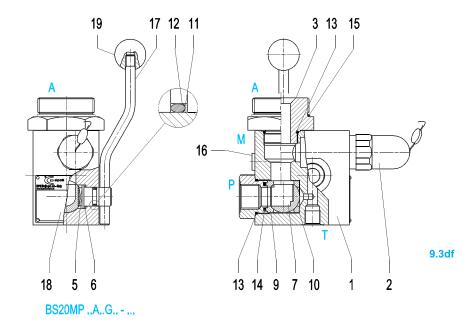
9.3de

^{9.3}dd



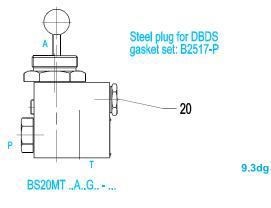
9.3.9.2 BS20 SPARE PARTS CODES

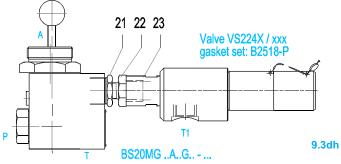


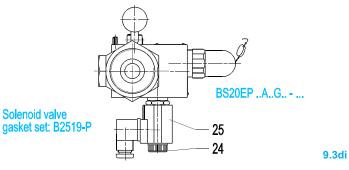


Item	Description	Q.ty	Order code
1	Body block BS20	1	Not supplied as spare part
2	Safety valve DBD 10 k 1	1	DBD 10 k 1
3	Niple side accumulator	1	1" 1/4 B10470 - ** 2" B10471 - **
4	Niple installation side	1	B10463 - **
5	Pin ball	1	B10462 - **
6	Gasket	1	B10487 - *
7	Ball DN20	1	0052S906356RN
8	Spring pins 6x26 UNI 6873	2	0023E6x26C
9	Seal for ball Ø20	1	0013G913911RN
10	Seal for ball Ø20	1	0013G914051RN
11	Antiextrusion ring Parbak	1	0011P8113 - *
12	"O" ring	1	0010R119 - *
13	"O" ring	2	0010R3131 - *
14	"O" ring	1	0010M24x3 - *
15	"O" ring	1	1" 1/4 0010R3218 - * 2" 0010R3150 - *
16	Plug with rubber seals 1/4" BSP	1	0031TG2
17	Handle for BS20	1	B10482 - **
18	Description plate	1	B11024 - 6 - A
19	Knob M10	1	0055PS.35-M10-EA
20	Steel plug for DBDS	1	B2375 - **/*
21	Adapter	1	B10456-C
22	Nipple	1	B11638-C
23 Valve VS 224 X		1	VS224X / xxx
24 Complete solenoid valve		1	Normally open B2372-xxx-C Normally closed B2395-xxx-C
25	Coil + connector	1	B2370-xxx
Star	ndard nipple ass. (parts 3-13-15)	1	1" 1/4 N-M36/1.5A7 -** - 2" N-M36/1.5A9 -** -
	Safety block gasket sets	1	B 2141 - *
	Ball sets	1	B 2133 - *









9.3dj

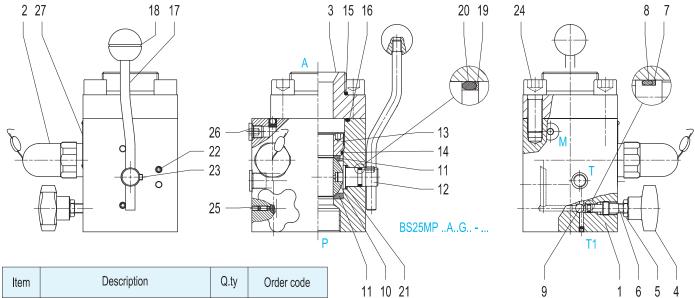
^{*} Gasket material

^{**} Component material

9.3dk



9.3.9.3 BS25 SPARE PARTS CODES



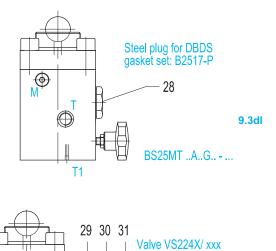
Item	Description	Q.ty	Order code	
1	Body block BS25	1	Not supplied as spare part	
2	Safety valve DBD 10 k 1	1	DBD 10 k 1	
3	Flange accumulator side	1	1" 1/4 B10473 - ** 2" B10349 - **	
4	Knob M10	1	055MVC.192/50B-M10EA	
5	Hex. nut M10 UNI 5588	1	0020DNM10CZ	
6	Manual discharge pin	1	B10417 - **	
7	Antiextrusion ring Parbak	1	0011P8010 - *	
8	"O" ring	1	0010R2025 - *	
9	Ball Ø8.5	1	0051S8.5-C	
10	Ball DN25	1	0052S906063RN	
11	Seal for ball Ø25	2	0013G913912RN	
12	Pin for ball	1	B10498 - **	
13	Ring nut	1	B10494 - **	
14	"O" ring	1	0010R3150 - *	
15	"O" ring	1	1" 1/4 0010R3150 - * 2" 0010R3218 - *	
16	"O" ring	1	0010R0159 - *	
17	Handle	1	B10482 - **	
18	Knob M10	1	0055PS.35-M10-EA	
19	Antiextrusion ring Parbak	1	0011P8113 - *	
20	"O" ring	1	0010R0119 - *	
21	Seal for pin	1	B10487 - *	
22	Spring pin 6x26 UNI 6873	2	0023E6x26CZ	
23	Set screw M6x8 UNI 5923-67	1	0022VSTEIM6x8CZ	
24	Hex. socket head cap screws M16x40 UNI5931	4	0022VTCEIM16x40CZ	
25	Set screw M5x12 UNI 5925-67	1	0022VSTEIM5x12CZ	
26	Plug with rubber seal 1/4" BSP	1	0031TG2	
27	Description plate	1	B11024 - 6 - A	
28	Steel plug for DBDS	1	B2375 - ** / *	
29	Adapter	1	B10456-C	
30	Nipple	1	B11638-C	
31	Valve VS 224 X	1	VS224X / xxx	
32	32 Complete solenoid valve		Normally open B2372-xxx-O Normally closed B2395-xxx-C	
33	Coil + connector	1	B2370-xxx	
Standard	flange accumulator assembly (parts 3 - 15 - 16)	1	1" 1/4 F 2454 A7 - ** / * 2" F 2455 A9 - ** / *	
	Safety block gasket sets	1	B 2142 - *	
	Ball sets	1	B 2134 - *	

Solenoid valve gasket set: B2519-P

T1

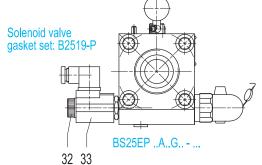
M

9.3do



gasket set: B2518-P

BS25MG ..A..G.. - ...



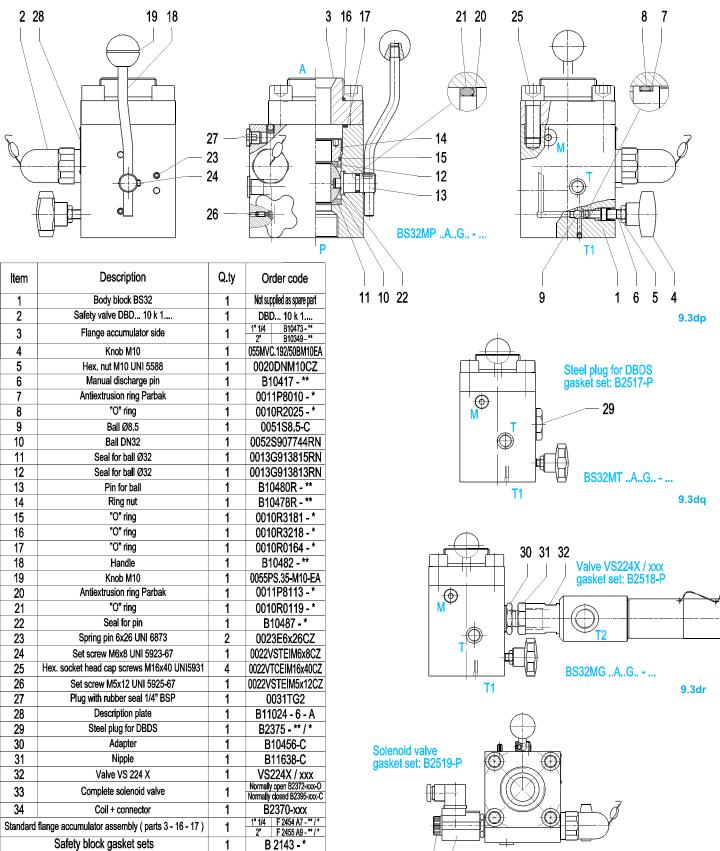
9.3dn

9.3dm

^{**} Component material * Gasket material



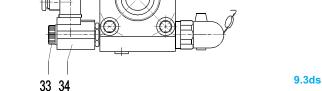
9.3.9.4 BS32 SPARE PARTS CODES



^{*} Gasket material

Ball sets

B 2135 - *

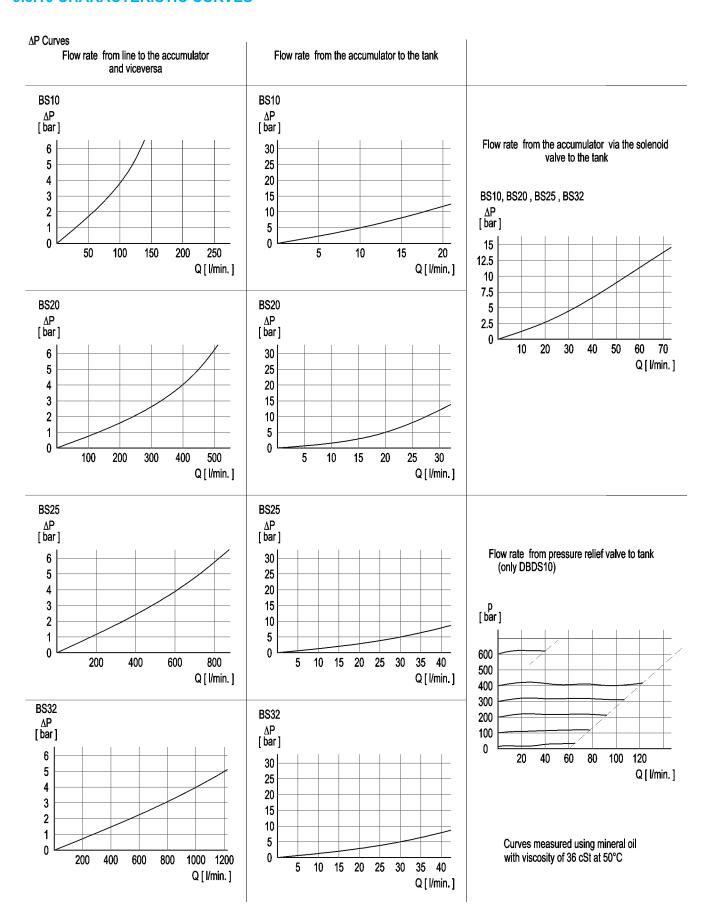


^{**} Component material

^{9.3}dt



9.3.10 CHARACTERISTIC CURVES





9.3.11 EUROPEAN MARKET

Directive 2014/68/EU provides that pressure equipment, in which it's reasonably expected to be exceeded the allowable limits, should be provided with adequate protective equipment; for example, safety accessories such as the valves or the safety blocks type DBDS or BS. These devices shall prevent that pressure permanently exceeds the maximum allowable pressure PS of the equipment protected by them. However, it is permissible a pressure peak of short duration limited to 10% of the maximum allowable pressure. For the choice and sizing of the adequate safety device, the User should refer to specific standards. In accordance with the regulations 2014/68/EU, the safety valves are classified in Category IV.

9.3.12 ACCESSORIES

For safety valve type VS, see section 8.1
For safety valve type DBDS, see section 9.1
For fluid side adapter, see section 9.4
For single acting flow control valves, see section 12.5

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